

Assembly Instructions – Housed Staircase Straight, and Straight with Landing

1. Preparation for Installation

Before commencing assembly, thoroughly study the floor plan of the staircase and verify the ceiling opening as well as the dimensions against the plan. Pay close attention to the wall structure, the ceiling structure, and the space available at the stair exit.

Check the completeness of all staircase components, unpack them, inspect them, and familiarize yourself with their layout and position within the stairwell. Follow the same process for all fittings and auxiliary installation materials. Prepare all necessary assembly tools and aids carefully.

Read through the entire instruction text thoroughly beforehand to establish a solid theoretical understanding of the complete workflow.

Pre-Assembly Practice Tip: It is highly recommended to perform a trial run outside of the ceiling opening using any single step. Practice inserting it into the string housing, screwing in the threaded rod, and tightening the collar nut to familiarize yourself with the process described from step 5 onwards.

Personnel and Time-Critical Requirements

- **Personnel:** It is recommended to carry out the installation with at least two people, ideally three or four.
- **Time-Critical constraints (Riser Models):** Speed of assembly is critical for variations featuring risers. No more than **45 minutes** must elapse between applying the adhesive into the tread grooves (Step 3 or Step 6) and seating the inner string onto the final step (Step 9). It is highly advisable to divide the labor: while one or two installers secure the steps to the wall-side string (Step 6), another person should simultaneously prepare the inner string elements (Step 8).
- **Screwing Recommendation:** Before driving any Spax screw into a pre-drilled hole, always apply a small amount of silicone (approx. two pea-sized drops) into the hole. This lubricates the screw for easier insertion and reduces the risk of it snapping if over-tightened.

2. Planning and Drilling Wall Anchor Points

Installation begins by anchoring the outer string to the wall. Since the anchoring holes are not pre-drilled, they must be planned and drilled manually to ensure they do not conflict with electrical installations, niches, or other wall openings.

- **First Anchor Point:** Position it as close as possible to the stair ascent — ideally approx. 4 cm below the centre of the housing for the first step.
- **Exit Anchor Point:** Position it as close as possible to the exit — typically below the front edge of the exit step and at a height that avoids touching the insulation layer of the ceiling.
- **Intermediate Anchors:** Place the remaining anchor points at intervals of approx. every two rises between the ascent and the exit, ideally centered roughly 4 cm below the step housings.
- **Landing Anchors:** If the staircase features a landing, place two anchor points beneath the landing platform.

If mounting against framed walls featuring reinforcements or studs behind plasterboard or OSB panels, adjust the anchor locations to align exactly with the centres of these structural reinforcements; do not skimp on the number of fasteners.

3. Pre-assembling the Exit Section

Before mounting the outer string to the wall, the exit elements must be pre-assembled into the string:

Standard Configuration (Without Risers)

Apply neutral silicone to the sides and the bottom of the exit step housing in the outer string. Secure the exit step by driving Spax screws directly through the outer string.

Configuration with Risers

If the staircase features risers, you must pre-assemble the exit step, the final riser, and the second-to-last step into the string prior to wall mounting:

1. Apply neutral silicone into the housings for both steps and the riser within the string.
2. Apply silicone onto the rear edge of the second-to-last step where the riser interfaces.
3. **Note:** Do not use silicone in the riser groove of the final exit step; use **construction adhesive** instead.
4. To secure the second-to-last step, screw the threaded rod into the drive-in nut located in the center of the housing. Slide the step onto the threaded rod into the housing, tap it tight with a rubber mallet, and install and tighten the collar nut from the underside of the step.
5. Fit the final riser into place and secure it by driving Spax screws through the rear into the second-to-last step.

4. Aligning and Mounting the Outer String

Position the prepared outer string against the wall, pushing and aligning it toward the exit edge. If the final floor heights have not yet been established, use suitable shimming plates to ensure the stair strings sit at the precise height of the future finished floor. Verify the height of the tread housings on the string and adjust if necessary.

Attention: Unevenness in the floor beneath the ascent or at the exit is a frequent issue, even with screed floors. Anchor the outer string at all planned points and tighten it firmly. The string must not warp or take on a wavy shape by mimicking wall defects; use suitable shims/backing blocks behind the string to maintain a perfectly straight line.

5. Step Installation (Standard Configuration without Risers)

1. Working on the fixed wall string, apply neutral silicone to the sides and the bottom of each tread housing.
 - *Application Tip:* Apply a simple, thin line of silicone on the sides of the housing as close to the top edge as possible. When the tread is pushed in, it will automatically distribute the silicone across the entire depth of the housing. Then, apply a wavy line of silicone across the bottom of the housing.
 - *Alternative Tip:* Silicone can be applied while the string is resting on assembly trestles before wall mounting, but beware that unexpected anchoring delays could cause the silicone to skin over prematurely.
2. Screw the threaded rod into the drive-in nut located in the hole at the center of the housing.
3. Slide the corresponding step into the housing and onto the threaded rod. Tap it firmly with a rubber mallet, then thread the collar nut into the pocket on the underside of the step and tighten it. Ensure the step is always pushed fully toward its front edge within the housing.
4. Repeat this sequence progressively from the first step up to the exit.

Recommendation: It is highly advisable to horizontally support the loose, cantilevered ends of the anchored steps, especially those fitted with threaded rods for the future inner string connection.

6. Step Installation (Configuration with Risers)

If the staircase includes risers, modify the step-by-step sequence from the bottom up as follows:

1. Slide **riser No. 1** from below into the groove of **tread No. 1**, ensuring you apply construction adhesive into the tread groove beforehand. Install this combined assembly together into the string housing.
2. Prior to installing **tread No. 2**, apply construction adhesive into the bottom of its riser groove. Spread the adhesive slightly so the bead does not fall out during handling. Slide tread No. 2 into its string housing.
3. Install **riser No. 2** into the housing and into the groove beneath tread No. 2. Before fully inserting it, apply a bead of silicone onto the face of the riser, roughly 2 cm parallel to its bottom edge. As you push it into place, this silicone bead will spread over the rear edge of the preceding tread No. 1.
4. Glue, adjust, and drive screws through the back of the riser into the rear of tread No. 1. Wipe away any extruded silicone.
5. Move on to tread No. 3, followed by riser No. 3, linking it to tread No. 2 in the same manner. Repeat this sequence sequentially up to the exit section.

7. Landing Installation

The landing is handled structurally in the same manner as a standard tread, but due to its increased width, it is typically secured with a higher number of threaded rods.

If the landing is located directly at the stair exit, the pre-assembly process described in Step 3 is not required; there is sufficient space beneath an exit landing to comfortably screw the final riser to the second-to-last step from below.

8. Preparing the Inner String and Posts

Prepare the inner stair string and the balustrade posts (if included):

1. Insert the alignment dowels into the string for the connection to the exit post.
2. Apply silicone to the contact interface of the string, slide the exit post onto the dowels, adjust it, and secure it to the string using two screws.
3. Repeat this exact process to secure the start/ascent post.
4. Similar to the outer string, apply neutral silicone to the sides and bottom of every step housing along the inner string.
5. Screw the threaded rods into the screw-in nuts located in the center of the designated step housings.

9. Mounting the Inner String Assembly

Mount the pre-assembled inner string structure onto the free, supported ends of the steps. The top hook/beak of the string must lock securely onto the upper floor level.

1. Guide the protruding threaded rods from the steps into the corresponding holes of the inner string.
2. Progressively slide the string onto the steps, working from top to bottom. Use a rubber mallet to tap the string down uniformly.
3. Simultaneously thread the collar nuts onto the threaded rods from beneath the steps, tightening them incrementally as the string seats further.
4. Once the string is completely seated across all steps, thoroughly tap the entire length of the staircase to ensure a tight fit, and complete the final tightening of all collar nuts.

5. Check the vertical alignment of the posts from the side and correct if necessary. Use suitable shimming plates if floor heights are not finalized.

Critical Note for Narrow Ceiling Openings

If the stair exit is confined within a ceiling opening with a lateral clearance of **8 cm or less**, you cannot pre-install the threaded rods into the inner string. Instead, the threaded rods must be inserted into the steps beforehand. Once the inner string is pushed into place, use your fingers to slide the threaded rod out from the pocket under the step and thread it manually into the screw-in nut of the string by at least **4 full thread turns**. In exceptionally tight openings, it may even be necessary to pre-thread the rod into the second-to-last step during the pre-assembly stage in Step 3.

10. Balustrade and Handrail Assembly

1. Apply silicone into all baluster holes located within the strings and the handrails.
2. Insert the balusters into their designated holes in the stair strings according to the plan layout.
3. Fit the handrails over the top of the balusters, apply glue to the joints, and secure the handrails structurally by driving screws through the posts.

11. Cleaning and Finishing Work

Clean the entire staircase thoroughly and patch/finish any assembly surfaces.

Cover all installation pockets and screw holes with the custom-sized cover caps. Position the caps over the holes with the rubber band side facing inward, and press them firmly by hand until they sit flush.

12. Curing Time

All glued joints and silicone-sealed connections require approximately **24 hours** at normal room temperature to cure completely. Avoid putting heavy structural loads or foot traffic on the staircase during this period.